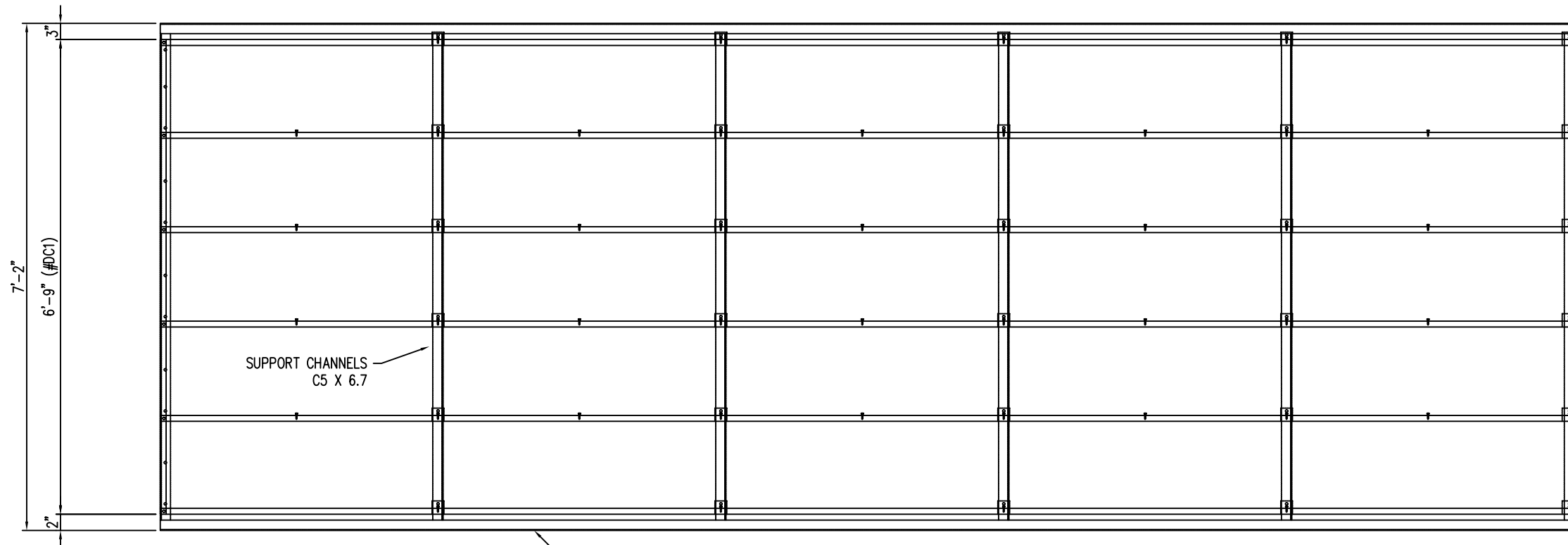
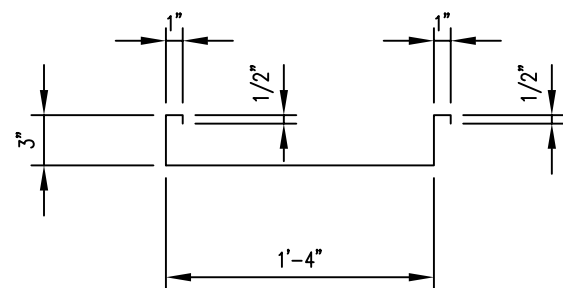


END CAP
#DC1

SIDE SECTION



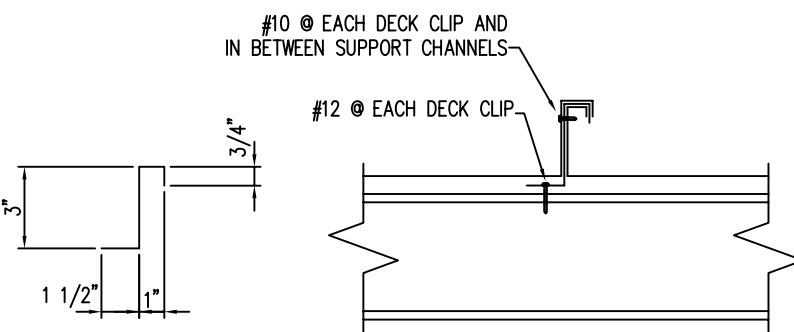
ROOF PANELS



PANEL PROFILE

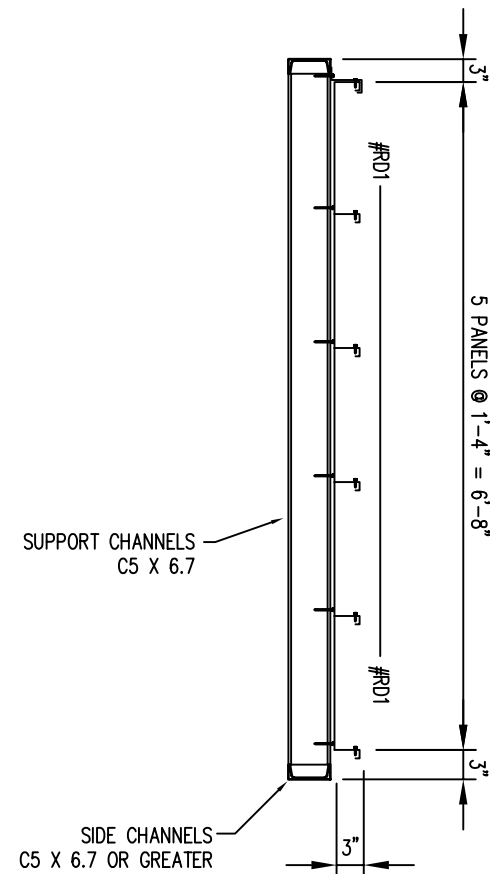
20 GA. - ASTM 1008 - $F_y = 50$ ksi

GALVANIZED FINISH



DECK CLIP

DECK CLIP DETAIL



END VIEW

ASSEMBLY INSTRUCTIONS

- 1) INSTALL #DC1 FIRST 3" FROM ONE SIDE AND 2" FROM OTHER SIDE AS SHOWN.
- 2) ALIGN DECK AS SHOWN FOR FIRST TEST WITH 3" ON EACH SIDE OF DECK AS SHOWN. FOR THE SECOND AND THIRD TEST OFFSET DECK 1/2" EACH WAY TO AVOID USING THE SAME HOLES. (#DC1 SHOULD SHIFT WITH DECK)
- 3) START DECK BY INSTALLING PANEL AT THE BOTTOM OF THE PAGE FIRST AND WORKING UPWARD. ON THE STARTER PANEL PUT FIRST ROW OF CLIPS DOWN FIRST AT 3" FROM EDGE OF STEEL. LAY DOWN STARTER DECK AND THEN INSTALL CLIPS ON TOP SIDE OF STARTER DECK. INSTALL SECOND ROW OF CLIPS AND THEN LAY SECOND DECK SHEET. CONTINUE WITH THE BALANCE OF THE PANELS.
- 4) INSTALL ALL OTHER FASTENERS AS SHOWN.
- 5) ASSEMBLY AND INSTALLATION VERIFIED BY ASTM E1592 TESTING TO MAXIMUM UPLIFT OF 56.0 PSF AS DOCUMENTED IN ARCHITECTURAL TESTING TEST REPORT 63810.01-122-18

DRAWING E1 - ROOF RANELS

JOB NO: FLORIDA

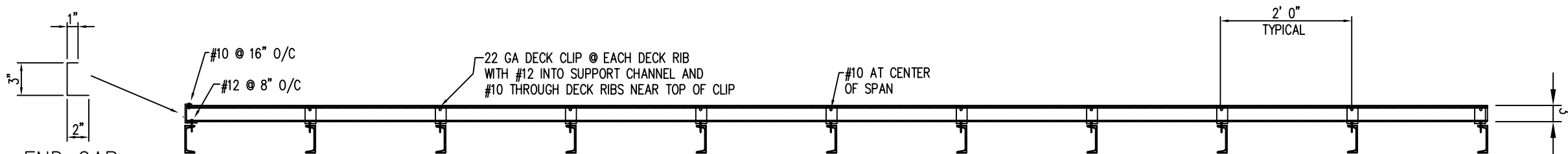
DATE: 8-02-06

DWG BY: A.R./J.A.R

FREY-MOSS STRUCTURES

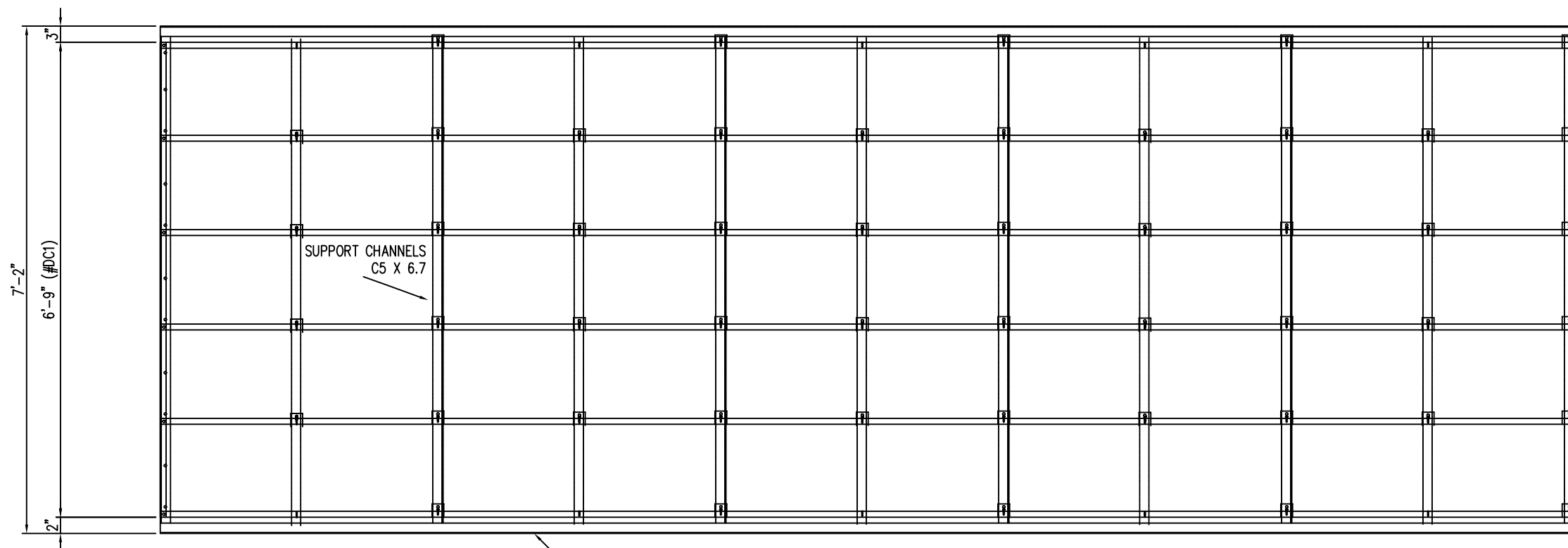
ARMORPANEL

ROOF PANEL VERIFIED INSTALLATION -- FIELD

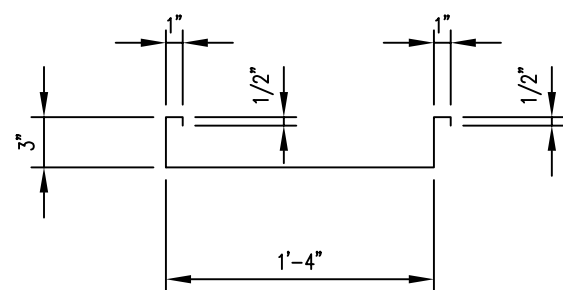


END CAP
#DC1

SIDE SECTION



ROOF PANELS

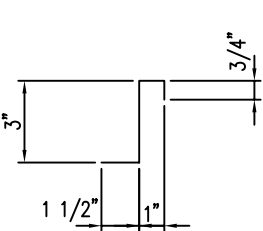


PANEL PROFILE

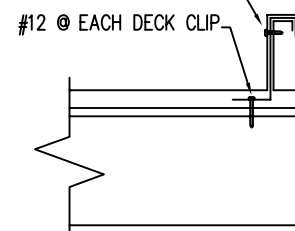
20 GA. - ASTM 1008 - $F_y = 50$ ksi

GALVANIZED FINISH

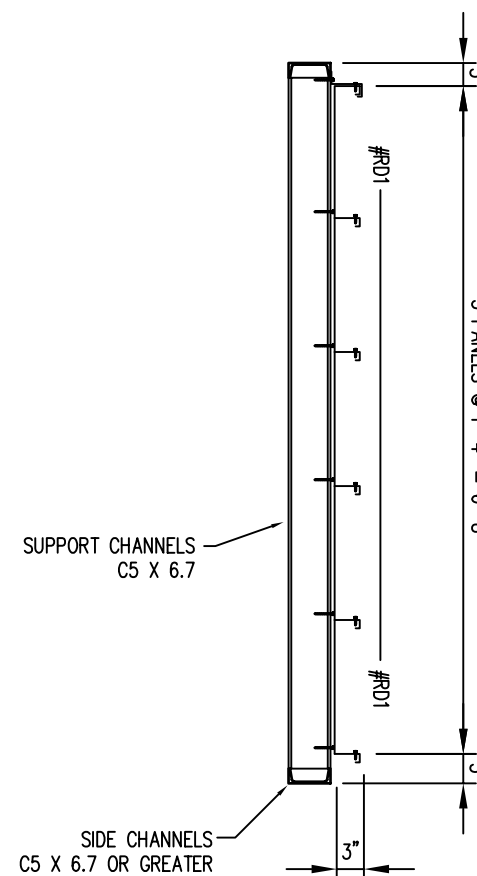
#10 @ EACH DECK CLIP AND
IN BETWEEN SUPPORT CHANNELS



DECK CLIP



DECK CLIP DETAIL



END VIEW

ASSEMBLY INSTRUCTIONS

- 1) INSTALL #DC1 FIRST 3" FROM ONE SIDE AND 2" FROM OTHER SIDE AS SHOWN.
- 2) ALIGN DECK AS SHOWN FOR FIRST TEST WITH 3" ON EACH SIDE OF DECK AS SHOWN. FOR THE SECOND AND THIRD TEST OFFSET DECK 1/2" EACH WAY TO AVOID USING THE SAME HOLES. (#DC1 SHOULD SHIFT WITH DECK)
- 3) START DECK BY INSTALLING PANEL AT THE BOTTOM OF THE PAGE FIRST AND WORKING UPWARD. ON THE STARTER PANEL PUT FIRST ROW OF CLIPS DOWN FIRST AT 3" FROM EDGE OF STEEL. LAY DOWN STARTER DECK AND THEN INSTALL CLIPS ON TOP SIDE OF STARTER DECK. INSTALL SECOND ROW OF CLIPS AND THEN LAY SECOND DECK SHEET. CONTINUE WITH THE BALANCE OF THE PANELS.
- 4) INSTALL ALL OTHER FASTENERS AS SHOWN.
- 5) ASSEMBLY AND INSTALLATION VERIFIED BY ASTM E1592 TESTING TO MAXIMUM UPLIFT OF 65.0 PSF AS DOCUMENTED IN ARCHITECTURAL TESTING TEST REPORT 63810.01-122-18

FREY-MOSS STRUCTURES

ARMORPANEL

ROOF PANEL VERIFIED INSTALLATION --- CORNER

JOB NO: FLORIDA

DATE: 8-02-06

DWG BY: A.R./J.A.R

DRAWING E1 - ROOF RANELS